

# One-Pot Synthesis of $\alpha$ -Amino Acids from CO<sub>2</sub> Using a Bismetal Reagent with Si–B Bond

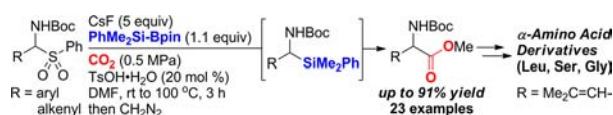
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## ABSTRACT



In the presence of 1.1 equiv of PhMe<sub>2</sub>Si-Bpin, 5 equiv of CsF, and 20 mol % of TsOH·H<sub>2</sub>O, precursors of *N*-Boc-imines can be converted into the corresponding  $\alpha$ -aryl or  $\alpha$ -alkenyl glycine derivatives under gaseous CO<sub>2</sub> in moderate-to-high yields with a single operation.  $\alpha$ -Isobutenyl glycine thus obtained can be further derivatized into various types of  $\alpha$ -amino acids including *N*-Boc-leucine, serine, and glycine derivatives in short steps.

$\alpha$ -Amino acids are core molecules exhibiting various functions in bio- and organic chemistry. It is well-known that  $\alpha$ -amino acids are critical to life as building blocks of peptides, proteins, and many natural products. Therefore, many practical methods have been developed for the synthesis of chiral/racemic amino acids.<sup>1</sup> However, amino acid synthesis through  $\alpha$ -carboxylation of amine derivatives with CO<sub>2</sub> was only achieved by using a strongly basic reagent such as BuLi at a very low temperature.<sup>1g</sup> As part of our ongoing research program aimed at utilization of CO<sub>2</sub> gas, a ubiquitous, inexpensive, and sustainable C1 feedstock, for organic synthesis,<sup>2</sup> we are interested in the synthesis of  $\alpha$ -amino acids through CO<sub>2</sub> incorporation by a mild and convenient way. In 2011, we reported a one-pot synthesis of arylglycine derivatives from the corresponding

imine equivalents (*N*-Boc- $\alpha$ -amido sulfones **1**) using a combination of TMS-SnBu<sub>3</sub> and CsF under a CO<sub>2</sub> atmosphere.<sup>3</sup> However, there are several limitations to overcome: (1) a stoichiometric amount of toxic tin waste was generated after the reaction, (2) only  $\alpha$ -aryl-substituted  $\alpha$ -amido sulfones were applicable, and (3) a high temperature (100 °C) and high pressure (1 MPa = 10 atm) were necessary to induce efficient carboxylation.<sup>4</sup> Thus, we herein disclose that a less toxic and commercially available silylboron such as PhMe<sub>2</sub>Si-Bpin<sup>5</sup> is also effective for this one-pot process so that the intermediate  $\alpha$ -amido silane is more readily activated by CsF than  $\alpha$ -amido stannane, leading to a smooth carboxylation at rt to 100 °C under 0.5 MPa (5 atm) of CO<sub>2</sub> pressure. As a result, not only  $\alpha$ -aryl but also  $\alpha$ -alkenyl  $\alpha$ -amido sulfones were tolerated to afford the corresponding  $\alpha$ -amino acid derivatives in moderate-to-good yields.

First, we investigated bismetal reagents without a tin element (Table 1). Several potential bismetal reagents<sup>6</sup> such as Si–Si, Si–Ge, B–B, and Si–B were screened in DMF as a solvent (entries 1–5), among which unsymmetrical bismetals, such as Ph<sub>3</sub>Si–SiMe<sub>3</sub>, PhMe<sub>2</sub>Si–GeMe<sub>3</sub>,

(1) For representative reviews, see: (a) Williams, R. M.; Hendrix, J. A. *Chem. Rev.* **1992**, *92*, 889. (b) Duthaler, R. O. *Tetrahedron* **1994**, *50*, 1539. (c) Kreuzfeld, H. J.; Döbler, C.; Schmidt, U.; Krause, H. W. *Amino Acids* **1996**, *11*, 269. (d) Cativiela, C.; Diaz-de-Villegas, M. D. *Tetrahedron: Asymmetry* **1998**, *9*, 3517. (e) Maruoka, K.; Ooi, T. *Chem. Rev.* **2003**, *103*, 3013. (f) Ma, J.-A. *Angew. Chem., Int. Ed.* **2003**, *42*, 4290. (g) Beak, P.; Johnson, T. A.; Kim, D. D.; Lim, S. H. *Top. Organomet. Chem.* **2003**, *5*, 139. (h) Nájera, C.; Sansano, J. M. *Chem. Rev.* **2007**, *107*, 4584.

(2) For reviews on CO<sub>2</sub> incorporation reactions, see: (a) Braunstein, P.; Matt, D.; Nobel, D. *Chem. Rev.* **1988**, *88*, 747. (b) Sakakura, T.; Choi, J.-C.; Yasuda, H. *Chem. Rev.* **2007**, *107*, 2365. (c) Mori, M. *Eur. J. Org. Chem.* **2007**, 4981. (d) Correa, A.; Martín, R. *Angew. Chem., Int. Ed.* **2009**, *48*, 6201. (e) Riduan, S. N.; Zhang, Y. *Dalton Trans.* **2010**, 39, 3347. (f) Boogaerts, I. I. F.; Nolan, S. P. *Chem. Commun.* **2011**, 47, 3021. (g) Ackermann, L. *Angew. Chem., Int. Ed.* **2011**, *50*, 3842. (h) Zhang, Y.; Riduan, S. N. *Angew. Chem., Int. Ed.* **2011**, *50*, 6210. (i) Cokoja, M.; Bruckmeier, C.; Rieger, B.; Herrmann, W. A.; Kühn, F. E. *Angew. Chem., Int. Ed.* **2011**, *50*, 8510.

(3) (a) Mita, T.; Chen, J.; Sugawara, M.; Sato, Y. *Angew. Chem., Int. Ed.* **2011**, *50*, 1393. (b) Mita, T.; Higuchi, Y.; Sato, Y. *Chem.—Eur. J.*, doi: 10.1002/chem.201202332.

(4) Mita, T.; Sugawara, M.; Hasegawa, H.; Sato, Y. *J. Org. Chem.* **2012**, *77*, 2159.

(5) For a convenient synthesis of PhMe<sub>2</sub>Si-Bpin, see: Suginome, M.; Matsuda, T.; Ito, Y. *Organometallics* **2000**, *19*, 4647.

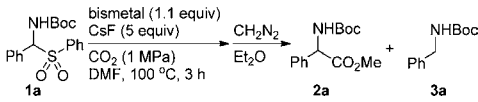
(6) For a review on bismetal reagents, see: Beletskaya, I.; Moberg, C. *Chem. Rev.* **2006**, *106*, 2320.

and PhMe<sub>2</sub>Si-Bpin, somewhat promoted the desired one-pot reaction to afford the corresponding phenyl glycine **2a** in around 10% yield after methyl esterification with CH<sub>2</sub>N<sub>2</sub> (for the purpose of determination of yields by <sup>1</sup>H NMR analysis and further purification), accompanied by a trace amount of protodesilylation product **3a**. To induce an efficient silylation of the imine intermediate using PhMe<sub>2</sub>Si-Bpin,<sup>7</sup> we then examined protic additives such as H<sub>2</sub>O, KF·HF, (CF<sub>3</sub>)<sub>2</sub>CHOH, 2,6-dimethylphenol, propanoic acid, NH<sub>4</sub>Cl, and TsOH·H<sub>2</sub>O (entries 6–12). As a result, the use of a catalytic amount of TsOH·H<sub>2</sub>O (20 mol %) gave the best yield and **2a** was obtained in 93% yield. Even when the reaction was performed at rt under 0.5 MPa and ambient CO<sub>2</sub> pressure (using a CO<sub>2</sub> balloon), the product was still obtained in 91 and 66% yields, respectively (entries 13 and 14), the trend of which is different from that of carboxylation of *N*-Boc- $\alpha$ -amido stannanes that requires a high temperature (100 °C).<sup>3,4</sup>

In order to elucidate the intermediate of this one-pot sequence, reactions were conducted without CO<sub>2</sub> (Scheme 1). In the presence of 20 mol % of TsOH·H<sub>2</sub>O,  $\alpha$ -amido silane **4a**<sup>8</sup> was obtained in 67% yield, while no reaction occurred in the absence of any protic additives.

In contrast, fluoride-mediated carboxylation of **4a** with CO<sub>2</sub> proceeded smoothly to afford **2a** in excellent yields at rt both under 0.5 MPa and ambient CO<sub>2</sub> even without any protic additives (Table 2, entries 1 and 2).<sup>9</sup> These observations suggested that protic additives only affected the formation of  $\alpha$ -amido silane. Notably, the use of both electron-deficient and -rich substrates (**4d** and **4k**) afforded the products in high yields with suppression of formation

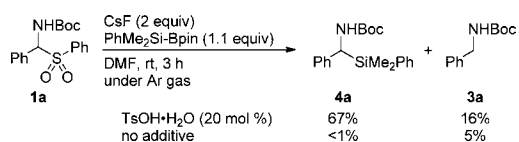
**Table 1.** Investigation of Bismetals and Protic Additives



entry	bismetal reagent	additive (20 mol %)	yield (%) <sup>a</sup>	
			<b>2a</b>	<b>3a</b>
1	Me <sub>3</sub> Si-SiMe <sub>3</sub>	–	–	–
2	Ph <sub>3</sub> Si-SiMe <sub>3</sub>	–	11	4
3	PhMe <sub>2</sub> Si-GeMe <sub>3</sub>	–	16	1
4	pinB-Bpin	–	–	–
5	PhMe <sub>2</sub> Si-Bpin	–	10	<1
6		H <sub>2</sub> O	10	2
7		KF·HF	13	2
8		(CF <sub>3</sub> ) <sub>2</sub> CHOH	8	1
9		2,6-dimethylphenol	13	2
10		C <sub>2</sub> H <sub>5</sub> CO <sub>2</sub> H	25	2
11		NH <sub>4</sub> Cl	53	2
12		TsOH·H <sub>2</sub> O	93	3
13 <sup>b</sup>		TsOH·H <sub>2</sub> O	91	2
14 <sup>c</sup>		TsOH·H <sub>2</sub> O	66	5

<sup>a</sup>Yields were determined by <sup>1</sup>H NMR analysis using 1,1,2,2-tetrachloroethane as an internal standard. <sup>b</sup>The reaction was performed at rt under 0.5 MPa of CO<sub>2</sub>. <sup>c</sup>The reaction was performed at rt under ambient CO<sub>2</sub> pressure (0.1 MPa).

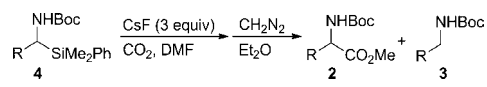
**Scheme 1.** Isolation of  $\alpha$ -Amido Silane **4a**



of protodesilylation product **3** (entries 3 and 4), indicating that the electronic effect on the aromatic ring is not so critical for the yields of carboxylation of  $\alpha$ -amido silanes in contrast to our previous system using  $\alpha$ -amido stannanes.<sup>4</sup> Furthermore, less reactive  $\alpha$ -alkenyl substrate **4s** was also compatible when the reaction was conducted at 100 °C (entries 5 and 6).

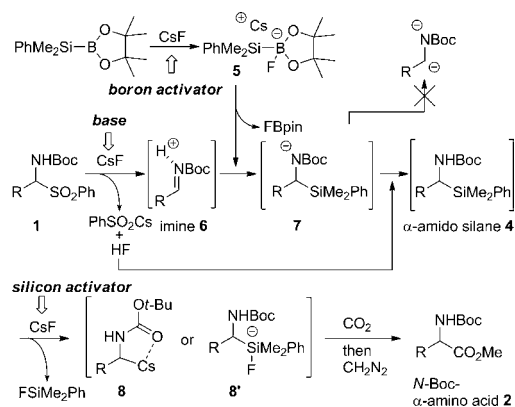
On the basis of these experimental results, the whole reaction pathway of this one-pot process is proposed below (Figure 1). Since a higher level of conversion was guaranteed at 100 °C (> 74%) with at least 3 equiv of CsF (1 equiv: 22%; 2 equiv: 54%; 3 equiv: 74%; 4 equiv: 75%; 5 equiv: 93%), only 1 equiv of fluoride ion might be sufficient for Si–B bond cleavage. Another 1 equiv of CsF works as a base to facilitate imine formation, and the final 1 equiv is consumed for silicon activation to generate cesium carbanion **8**<sup>10,11</sup> or fluorosilicate **8'**, leading to carboxylation with CO<sub>2</sub>. Isolation of  $\alpha$ -amido silane **4a** strongly indicates that selective boron activation of PhMe<sub>2</sub>Si-Bpin by CsF initially occurs because of a stronger B–F bond compared to a Si–F bond (bond dissociation energy: 613 kJ/mol for B–F and 565 kJ/mol for Si–F).<sup>12</sup> To the best of our knowledge, there are no precedents of the generation of a silyl anion equivalent being triggered by fluoride through Si–B bond cleavage.<sup>13–15</sup> We believe that a protic additive would activate imine **6** as a Brønsted acid catalyst to promote its silylation.<sup>7,16</sup> HF, which is released during imine formation, would act as a proton donor to trap the generated amido anion **7**. This protonolysis of **7** is a crucial step because  $\alpha$ -carbanion would be hardly generated directly from **7**

**Table 2.** Investigation of Carboxylations of **4**



entry	R	CO <sub>2</sub> (MPa)	temp (°C)	time (h)	yield (%) <sup>a</sup>	
					<b>2</b>	<b>3</b>
1	Ph ( <b>4a</b> )	0.5	rt	1	93	2
2	Ph ( <b>4a</b> )	0.1 (1 atm)	rt	1	90	<1
3	<i>p</i> -Cl-C <sub>6</sub> H <sub>4</sub> – ( <b>4d</b> )	0.1	rt	1	95	1
4	<i>p</i> -OMe-C <sub>6</sub> H <sub>4</sub> – ( <b>4k</b> )	0.1	rt	1	81	<1
5	Me <sub>2</sub> C=C– ( <b>4s</b> )	0.1	rt	3	<1	<1
6	Me <sub>2</sub> C=C– ( <b>4s</b> )	0.5	100	3	68	<1

<sup>a</sup>Yields were determined by <sup>1</sup>H NMR analysis using 1,1,2,2-tetrachloroethane as an internal standard.



**Figure 1.** Possible reaction pathways.

because of the instability of the corresponding 1,2-dianion.<sup>4</sup> Because of the higher affinity of fluoride for Si than for Sn (bond dissociation energy: 565 kJ/mol for Si–F and 414 kJ/mol for Sn–F),<sup>12</sup>  $\alpha$ -amido silane **4** is more reactive toward a fluoride anion than is  $\alpha$ -amido stannane,<sup>4</sup> which allows the carboxylation of **4a** to proceed even at rt.

Next, substrate scope was examined under 0.5 MPa of CO<sub>2</sub> pressure (Table 3 and Figure 2). A wide range of  $\alpha$ -aryl  $\alpha$ -amido sulfones (**1a–1l**) attached with electron-deficient as

(7) (a) Levin, V. V.; Dilman, A. D.; Belyakov, P. A.; Struchkova, M. I.; Tartakovsky, V. A. *Eur. J. Org. Chem.* **2008**, 5226. (b) Gritsenko, R. T.; Levin, V. V.; Dilman, A. D.; Belyakov, P. A.; Struchkova, M. I.; Tartakovsky, V. A. *Tetrahedron Lett.* **2009**, 50, 2994. (c) Kosobokov, M. D.; Dilman, A. D.; Struchkova, M. I.; Belyakov, P. A.; Hu, J. *J. Org. Chem.* **2012**, 77, 2080.

(8) (a) Ballweg, D. M.; Miller, R. C.; Gray, D. L.; Scheidt, K. A. *Org. Lett.* **2005**, 7, 1403. (b) Vyas, D. J.; Fröhlich, R.; Oestreich, M. *Org. Lett.* **2011**, 13, 2094.

(9) Carboxylations of C(sp<sup>3</sup>)-Si bonds by a fluoride were only achieved using specific substrates such as 1-cyano-1-trimethylsilylcyclopropane and (perfluoroalkyl)trimethylsilanes. See: (a) Ohno, M.; Tanaka, H.; Komatsu, M.; Ohshiro, Y. *Synlett* **1991**, 919. (b) Singh, R. P.; Shreeve, J. M. *Chem. Commun.* **2002**, 1818. (c) Babadzhanova, L. A.; Kirij, N. V.; Yagupolskii, Y. L. *J. Fluorine Chem.* **2004**, 125, 1095. (d) Petko, K. I.; Kot, S. Y.; Yagupolskii, L. M. *J. Fluorine Chem.* **2008**, 129, 301. For fluoride-mediated carboxylations of C(sp<sup>2</sup>)-Si bonds, see: (e) Effenberger, F.; Spiegler, W. *Chem. Ber.* **1985**, 118, 3900. For a recent achievement of carboxylation of benzylic silanes using CO<sub>2</sub>, see: (f) Mita, T.; Michigami, K.; Sato, Y. *Org. Lett.* **2012**, 14, 3462.

(10) Optically active **4a** (97% ee) was synthesized according to the reported procedure (ref 8a) and subjected to the fluoride-mediated carboxylation. As a result, **2a** was obtained in racemic form, indicating that carboxylation would proceed via a benzylic anion species **8** rather than a fluorosilicate **8'**.

(11) For the stabilization of lithium carbanion by a Boc group, see: Park, Y. S.; Beak, P. *J. Org. Chem.* **1997**, 62, 1574.

(12) Emsley, J. *The Elements*, 3rd ed.; Oxford University Press: New York, 1998.

(13) For transition metal (Rh or Cu)-catalyzed Si–B cleavage to generate silyl anion equivalents, see: (a) Walter, C.; Auer, G.; Oestreich, M. *Angew. Chem., Int. Ed.* **2006**, 45, 5675. (b) Walter, C.; Oestreich, M. *Angew. Chem., Int. Ed.* **2008**, 47, 3818. (c) Walter, C.; Fröhlich, R.; Oestreich, M. *Tetrahedron* **2009**, 65, 5513. (d) Vyas, D. J.; Oestreich, M. *Angew. Chem., Int. Ed.* **2010**, 49, 8513. (e) Lee, K.-S.; Hoveyda, A. H. *J. Am. Chem. Soc.* **2010**, 132, 2898. (f) Welle, A.; Petrignet, J.; Tinant, B.; Wouters, J.; Riant, O. *Chem.—Eur. J.* **2010**, 16, 10980. (g) Ibrahim, I.; Santoro, S.; Himo, F.; Córdova, A. *Adv. Synth. Catal.* **2011**, 353, 245. (h) Kleeberg, C.; Feldmann, E.; Hartmann, E.; Vyas, D. J.; Oestreich, M. *Chem.—Eur. J.* **2011**, 17, 13538. (i) Calderone, J. A.; Santos, W. L. *Org. Lett.* **2012**, 14, 2090. For a transition-metal-free method, see: (j) O'Brien, J. M.; Hoveyda, A. H. *J. Am. Chem. Soc.* **2011**, 133, 7712.

**Table 3.** Substrate Scope for Substituted  $\alpha$ -Aryl Sulfones

Reaction scheme:  $\text{Ar-CH(R)-SO}_2\text{Ph-NHBoc} \xrightarrow[\text{DMF, 3 h}]{\text{CH}_2\text{N}_2, \text{Et}_2\text{O}, \text{CsF (5 equiv)}} \text{Ar-CH(R)-CO}_2\text{Me-NHBoc} + \text{Ar-CH(R)-CO}_2\text{Me-NHBoc}$

Method A: TMS-SnBu<sub>3</sub> (1.1 equiv), CO<sub>2</sub> (1 MPa), 100 °C (ref 3)  
 Method B: PhMe<sub>2</sub>Si-Bpin (1.1 equiv), TsOH·H<sub>2</sub>O (20 mol %), CO<sub>2</sub> (0.5 MPa), rt

entry	substrate (Hammett $\sigma$ )	A: yield (%)		B: yield (%)		
		<b>2</b> <sup>a</sup>	<b>3</b> <sup>a</sup>	<b>2</b> <sup>b</sup>	<b>3</b> <sup>a</sup>	
1	<i>m</i> -CN (0.62)	<b>1b</b>	31	40	69	6
2	<i>m</i> -CF <sub>3</sub> (0.46)	<b>1c</b>	37	29	78	6
3	<i>p</i> -Cl (0.22)	<b>1d</b>	64	17	81	3
4	<i>m</i> -OMe (0.10)	<b>1e</b>	88	8	82	4
5	<i>p</i> -F (0.06)	<b>1f</b>	79	11	91	3
6	<i>o</i> -F (–)	<b>1g</b>	61	12	87	6
7	H (0.00)	<b>1a</b>	81	7	87	2
8	<i>m</i> -Me (–0.06)	<b>1h</b>	74	8	86	5
9	<i>p</i> -Me (–0.14)	<b>1i</b>	53	6	85	2
10	<i>o</i> -Me (–)	<b>1j</b>	43	1	79	4
11	<i>p</i> -OMe (–0.28)	<b>1k</b>	10	5	71 <sup>c</sup>	1
12	<i>o</i> -OMe (–)	<b>1l</b>	41	5	85	3

<sup>a</sup> Yields were determined by <sup>1</sup>H NMR analysis using 1,1,2,2-tetrachloroethane as an internal standard. <sup>b</sup> Isolated yields after column chromatography using 10% KF/SiO<sub>2</sub> as a stationary phase. <sup>c</sup> Reaction time: 16 h.

well as -rich substituents on the aromatic rings with different Hammett  $\sigma$ -values were all active in contrast to the previous system<sup>3</sup> in which protodestannylation products were increased in response to the electron deficiency of aromatic rings, while final carboxylation hardly proceeded for electron-donating substrates (Table 3, method A<sup>3</sup> versus B).<sup>4</sup> In addition, sterically more crowded *ortho*-substitutions also gave high yields (**1g**, **1j**, and **1l**). It is noteworthy that cyano functionality, which is not tolerable in the conventional Strecker synthesis, remained intact in this sequence. Highly electron-donating substrates **1k** and **1l**, which had been sluggish for the previous system (10 and 41%),<sup>3</sup> were also reactive (71 and 85%).

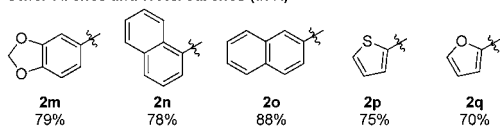
Moreover, methylene catechol **1m**, both  $\alpha$ - and  $\beta$ -naphthalene (**1n** and **1o**), and heteroaromatic substrates possessing 2-thienyl and 2-furyl groups (**1p** and **1q**) were all tolerated (Figure 2). Furthermore, one-pot reactions of electron-rich 3-furyl sulfone **1r** as well as substrates having alkenyl groups **1s–1w** produced the corresponding  $\alpha$ -amino acid derivatives in moderate yields even though they still needed a high temperature condition (100 °C). 3-Furyl and these alkenyl substrates were

(14) For silyl anion generation triggered by a fluoride through Si–Si bond cleavage, see: (a) Hiyama, T.; Obayashi, M.; Mori, I.; Nozaki, H. *J. Org. Chem.* **1983**, 48, 912. (b) Hiyama, T.; Obayashi, M. *Tetrahedron Lett.* **1983**, 24, 4109. (c) Hiyama, T.; Obayashi, M.; Sawahata, M. *Tetrahedron Lett.* **1983**, 24, 4113.

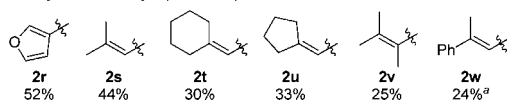
(15) For borylation of imines using pinB-Bpin by a methoxide anion without transition metal catalysts, see: Solé, C.; Gulyás, H.; Fernández, E. *Chem. Commun.* **2012**, 48, 3769.

(16) It is also possible that the boron atom is prone to be activated by a fluoride through the coordination of pinacol oxygen to a protic additive. See: Awano, T.; Ohmura, T.; Sugimoto, M. *J. Am. Chem. Soc.* **2011**, 133, 20738.

Other Arenes and Heteroarenes (at rt)

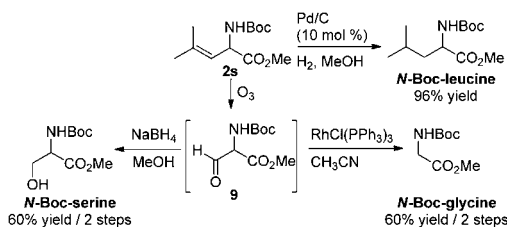


3-Furyl and Alkenyl (at 100 °C)



**Figure 2.** Substrate scope for other arenes and heteroarenes as well as 3-furyl and alkenyl sulfones using **method B** (PhMe<sub>2</sub>Si-Bpin (1.1 equiv), CsF (5 equiv), TsOH·H<sub>2</sub>O (20 mol %), CO<sub>2</sub> (0.5 MPa), DMF, 3 h, then CH<sub>2</sub>N<sub>2</sub>). Isolated yields are shown unless otherwise noted. <sup>a</sup> The yield was determined by <sup>1</sup>H NMR analysis using 1,1,2,2-tetrachloroethane as an internal standard.

**Scheme 2.** Derivatization of Product **2s**



totally inactive under the previous condition,<sup>3</sup> highlighting the successful use of PhMe<sub>2</sub>Si-Bpin.<sup>17</sup>

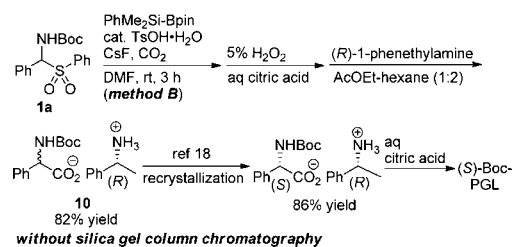
Considering the synthetic utility of this one-pot reaction,  $\alpha$ -amino acid derivative **2s** obtained by this procedure was transformed into several useful  $\alpha$ -amino acids (Scheme 2). *N*-Boc-leucine was obtained in 96% yield by hydrogenation of **2s**. *N*-Boc-serine was obtained in 60% yield through ozonolysis with O<sub>3</sub> followed by reduction with NaBH<sub>4</sub>. *N*-Boc-glycine was synthesized through Tsuji–Wilkinson decarbonylation from the same intermediate **9**. Although their amino acids are racemic, it is noteworthy that these simple manipulations enable the synthesis of these basic  $\alpha$ -amino acids only in a few steps using CO<sub>2</sub> gas.

Finally, we demonstrated practical preparation of  $\alpha$ -amino acids without purification by silica gel column chromatography (Scheme 3). After completion of the reaction, 1 equiv of benzenesulfonic acid and 0.2 equiv of TsOH existed in the reaction mixture as acidic components in addition to the desired *N*-Boc- $\alpha$ -amino acid. However, benzenesulfonic acid could not be removed by simple extraction with Et<sub>2</sub>O from aq citric acid solution. Therefore, the

(17) Although the intermediate  $\alpha$ -amino silane **4** was produced smoothly when using  $\alpha$ -alkyl sulfones, the final carboxylation reaction did not proceed at all. See the Supporting Information for details.

(18) (a) Lipkowski, A. W. *Pol. J. Chem.* **1981**, *55*, 1725. For the use of 1-phenethylamine as a resolving agent, see: (b) Juaristi, E.; Escalante, J.; Leon-Romo, J. L.; Reyes, A. *Tetrahedron: Asymmetry* **1998**, *9*, 715.

**Scheme 3.** Salt Formation with (*R*)-1-Phenethylamine and Optical Resolution of the Salt



crude mixture was treated with H<sub>2</sub>O<sub>2</sub> in aq citric acid to convert it into benzenesulfonic acid. In this stage, separation of the  $\alpha$ -amino acid from these sulfonic acids worked very well, and the resulting extract was treated with (*R*)-1-phenethylamine to afford the corresponding pure diastereomer mixture salt **10** in 82% yield as white precipitates. This salt **10** can be transformed into chiral (*S*)-*N*-Boc-phenyl glycine (Boc-PGL) following a conventional optical resolution by simple recrystallizations.<sup>18</sup>

In summary, we could successfully utilize PhMe<sub>2</sub>Si-Bpin for one-pot  $\alpha$ -amino acid synthesis from  $\alpha$ -amido sulfones through CO<sub>2</sub> incorporation. Addition of a catalytic amount of a protic additive plays a crucial role in efficient silylation. Compared to the previous system using TMS-SnBu<sub>3</sub>, toxic organotin reagents could be avoided, and the yields of  $\alpha$ -amino acids were generally higher. In addition, substrate scope was expanded to tolerate  $\alpha$ -alkenyl  $\alpha$ -amido sulfones, which is a big advantage for replacement with PhMe<sub>2</sub>Si-Bpin. The product obtained by this procedure was successfully transformed into several  $\alpha$ -amino acids within two steps. Furthermore, without purification by silica gel column chromatography, amino acids were easily converted to their (*R*)-1-phenethylamine salts, which would then provide chiral phenyl glycine after recrystallizations. Examination of catalytic enantioselective variants of this transformation is now actively ongoing.

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**Supporting Information Available.** Details of experimental procedures and physical properties of new compounds. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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